

ABSTRACT

A method for making a spark plug is provided. The method comprises the steps of, for adjustment of a spark gap, provisionally pressing a ground electrode 5 toward a leading end surface of a center electrode and thereby decreasing the spark gap to a predetermined value larger than a final target gap  $g_t$ , after the step of provisionally pressing the ground electrode, performing an adjustment bending process for 10 eliminating an eccentricity  $\delta$  of the ground electrode in the widthwise direction thereof with respect to a target position, after the step of performing the adjustment bending process, measuring a spark gap  $g_1$  and measuring a difference  $(g_1 - g_t)$  between the 15 measured spark gap  $g_1$  and the final target gap  $g_t$ , and pressing the ground electrode toward the center electrode when the difference  $(g_1 - g_t)$  is positive. An apparatus for carrying out the method is also provided.